



Dart Aerospace Ltd.
1270 Aberdeen St
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647.1602
Job Sheet 181353



Part No: 647.1602

Job Qty: 4 ea

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 1 IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/10/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 31 2018
110	Packaging	4 pcs		9/10/18	0.00	0.00	Packaging1-1		JUL 31 2018
120	Small Fab	4 pcs		9/10/18	0.00	0.72	Small Fab-1		Sony
130	QC	4 pcs		9/10/18	0.00	0.00	QC5		SI 38
140	Packaging	4 pcs		9/10/18	0.00	0.00	Packaging3-1	CCF 107	AUG 16 2018
150	QC21-SA	4 Ea		9/10/18	0.00	0.00	QC21		21 9-89

Part Op 120 - 1- Assemble nutplate as per dwg

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1613	Doubler	4 Ea (1 ea)	90-Start up Operation	f92002x/ 50694503
CCR264SS-3-03	Cherry Rivet	32 Ea (8 ea)	90-Start up Operation	508786518 5019
MS21059-3	Nut Plate	16 Ea (4 ea)	90-Start up Operation	F123705-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1613	4	7	0
	CCR264SS-3-03	32	204	0
	MS21059-3	16	322	0

Part Specifications



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Plex 7/26/18 7:14 AM Dart.lajeunesse.marie

Container No: S097988



Part: 647.1602

Job No: 181353

Serial No/Batch: S097988

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/31/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					